

एन एच पी सी लिमिटेड NHPC LIMITED (भारत सरकार का उद्धम)

(A GOVT. OF INDIA ENTERPRISE)







तीस्ता-V पावर स्टेशन Teesta-V Power Station, Balutar

प्रस्ताव हेतु अनुरोध (आरएफपी) REQUEST FOR PROPOSAL (RFP)

कार्य का नाम: "अरेवा मेक के 70 एमवीए, 13.8 केवी / $(400/\sqrt{3})$ केवी सिंगल-फेज जेनरेटर ट्रांसफार्मर की मरम्मत/सुधार" के लिए तकनीकी और वाणिज्यिक प्रस्ताव का अनुरोध।

Name of work: Request for technical and commercial proposal for "Repairing/Rectification of a 70 MVA, 13.8 kV / $(400/\sqrt{3})$ kV Single-Phase Generator Transformer of Areva Make".





एनएचपीसीलिमिटेड NHPC LIMITED

(भारत सरकार का उद्यम) (A Govt. of India Enterprise) तीस्ता v पावर स्टेशन Teesta V Power Station सिंगतम, पूर्वीसिक्किम- 737134 Singtam, East Sikkim- 737134.







IS/ISO 9001 IS/ISO 14001 IS 18001 आई एम एस प्रमाणित पावरस्टेशन IMS certified Power Station दूरभाष/Ph: 03592-247349 फ़ैक्स/Fax: 03592-247227/349

Email: teestav-contract@nhpc.nic.in CIN No. L40101HR1975GOI032564

दिनांक: 10/04/2025

एनएच/टीएसवी/संबिदा/ईसी-161/एनआईटी-1012/2025-26/14

प्रस्ताव हेत् अनुरोध (आरएफपी)

 "अरेवा मेक के 70 एमवीए, 13.8 केवी / (400/√3) केवी सिंगल-फेज जेनरेटर ट्रांसफार्मर की मरम्मत / सुधार" के कार्य के लिए पात्र एकमात्र बोलीदाताओं से तकनीकी और वाणिज्यिक प्रस्ताव (आरएफपी) के लिए ऑनलाइन अनुरोध।"

7.0.1.1.4.4.	का संक्षिप्त विवरण:	
क्र. स.	आइटम	विवरण
i)	निविदा का तरीका	ई-खरीद प्रणाली
		कवर-ाः ऑनलाइन टेक्नो-कमर्शियल बोली एवं मूल्य बोली
ii)	निविदा आईडी सं.	2025_NHPC_856240_1
iii)	निविदा संदर्भ संख्या	NH/TSV/Cont/EC-161/NIT-1012/2025-26/14
		दिनांक: 10/04/2025
iv)	बोली की वैधता की अवधि	120 days
v)	निविदा आमंत्रण प्राधिकरण	उप महाप्रबंधक (बिद्युत)
		संबिदा विभाग, तीस्ता-∨ पावर स्टेशन,
		बलुतर, सिंगतम, पूर्वी सिक्किम-737134
		ई-मेल: teestav-contract@nhpc.nic.in
B. निविदा	की महत्वपूर्ण तिथियां:	
vi)	प्रकाशन तिथि और समय	10/04/2025 at 17:00 Hrs
vii)	दस्तावेज़ डाउनलोड प्रारंभ	10/04/2025 at 17:00 Hrs
	दिनांक और समय	
viii)	बोली-पूर्व बैठक की तिथि	आवश्यक नहीं।
	और समय	



ix)	बोली के स्पष्टीकरण की	12/04/2025 at 14:30 Hrs
	प्राप्ति की अंतिम तिथि	
x)	बोली प्रस्तुत करने की आरंभ	10/04/2025 at 17:00 Hrs
	तिथि और समय	
xi)	ऑनलाइन बोली प्रस्तुत करने	17/04/2025 at 17:30 Hrs
	की अंतिम तिथि और समय	
xii)	तकनीकी बोली और मूल्य	Venue: Contract Division, Teesta V Power Station,
	बोली का ऑनलाइन खोलना	Balutar
	(कवर-I)	Date: 19/04/2025 Time: 16:00 Hours

- 2. संपूर्ण बोली दस्तावेज/निविदा दस्तावेज को केंद्रीय सार्वजनिक खरीद) CPP) पोर्टल https://eprocure.gov.in/eprocure/app से देखा और डाउनलोड किया जा सकता है। साइट को NHPC वेबसाइट www.nhpcindia.com और CPP पोर्टल के ई-प्रोक्योरमेंट कॉर्नर के माध्यम से भी देखा जा सकता है। कोई भी बोलीदाता जो इस निविदा के लिए बोली लगाना चाहता है, वह ई-टेंडिरेंग के लिए ऑनलाइन बोलीदाता पंजीकरण के बाद उपरोक्त पोर्टल से निविदा दस्तावेज डाउनलोड कर सकता है।
- 3. **सक्षम क्षेत्राधिकार न्यायालय:** अनुबंध की किसी भी शर्त पर की गई कोई भी कानूनी कार्रवाई या कार्यवाही केवल माननीय उच्च न्यायालय सिक्किम के अधिकार क्षेत्र में होगी।

(अंग्रेजी और हिंदी के शब्दों के बीच किसी भी अंतर के मामले में, 'निविदा आमंत्रण सूचना' का अंग्रेजी संस्करण मान्य होगा।)

(एनएचपीसी लिमिटेड की ओर से एवं हेतु(

उप महाप्रबंधक (बिद्युत) संबिदा विभाग तीस्ता-V पावर स्टेशन

ईमेल-: teestav-contract@nhpc.nic.in





एनएचपीसीलिमिटेड NHPC LIMITED

(भारत सरकार का उद्यम) (A Govt. of India Enterprise) तीस्ता v पावर स्टेशन Teesta V Power Station सिंगतम, पूर्वीसिक्किम- 737134 Singtam, East Sikkim- 737134.



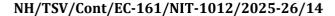




Dated: 10/04/2025

IS/ISO 9001 IS/ISO 14001 IS 18001 आई एम एस प्रमाणित पावरस्टेशन IMS certified Power Station दूरभाष/Ph: 03592-247349 फ़ैक्स/Fax: 03592-247227/349

फ़क्स/Fax: 03592-247227/349 Email: teestav-contract@nhpc.nic.in CIN No. L40101HR1975GOI032564



REQUEST FOR PROPOSAL (RFP)

1. Online Request for technical and commercial proposal (RFP) from eligible **Sole Bidders** for the work of "Repairing/Rectification of a 70 MVA, 13.8 kV / ($400/\sqrt{3}$) kV Single-Phase Generator Transformer of Areva Make."

A. Brief	details of the tender:				
SI. No.	Item	Description			
i)	Mode of tendering	e-Procurement System			
		Cover-I: Online Techno-Commercial Bid and price bid			
ii)	Tender ID No.	2025_NHPC_856240_1			
iii)	Tender reference No.	NH/TSV/Cont/EC-161/NIT-1012/2025-26/14 Dated: 10/04/2025			
iv)	Period of Bid Validity	120 days			
v)	Tender inviting	Dy. General Manager (Elect.)			
	Authority	Contract Division, Teesta-V Power Station, Balutar, Singtam, Distt: East Sikkim-737134 E-mail: teestav-contract@nhpc.nic.in			
B. Critic	al dates of tender:				
vi)	Publishing Date & Time	10/04/2025 at 17:00 Hrs			
vii)	Document Download Start	10/04/2025 at 17:00 Hrs			
	Date & Time				
viii)	Pre bid meeting Date &	Not required.			
	Time				
ix)	Last date of Receipt of	12/04/2025 at 14:30 Hrs			
	clarification of Bid				
x)	Bid Submission Start Date	10/04/2025 at 17:00 Hrs			
	& Time				
xi)	Online Bid Submission	17/04/2025 at 17:30 Hrs			
	Closing Date & Time				
xii)	Online Bid Opening of	Venue: Contract Division, Teesta V Power Station,			
	Technical Bid and price bid	Balutar			
	(Cover-I)	Date: 19/04/2025 Time: 16:00 Hours			



- 2 Complete Bid Document /Tender Document can be viewed and down loaded from Central Public Procurement (CPP) Portal https://eprocure.gov.in/eprocure/app. The site can also be viewed through e-procurement corner of NHPC website www.nhpcindia.com and CPP Portal. Any Bidder who wishes to quote for this Tender can download the Tender Document from aforesaid portal after online Bidder registration for e-tendering.
- 3 **COURT OF COMPETENT JURISDICTION**: Any legal action taken or proceeding initiated on any of the terms of the contract shall be only in the jurisdiction of Hon'ble High Court of Sikkim. (In case of any difference between wordings of English and Hindi, version of 'Notice Inviting Tender', English version shall prevail)

4 Disclaimers

This RFP is neither an agreement and nor an offer by NHPC to the prospective Bidders or any other person. The purpose of this RFP is to provide interested parties with information that may be useful to them in submitting their proposals pursuant to this statements, This RFP includes which reflect assumptions and assessments arrived in relation to the Project. This RFP document and any assumptions, assessments and statements made herein do not purport to contain all the information that each Bidder may require. The Bidder shall bear all its costs associated with or relating to the preparation and submission of proposal pursuant to this RFP. Where necessary, NHPC reserves the right to amend or supplement the information, assessment assumptions contained in this RFP. NHPC also reserves the right to withdraw the RFP or foreclose the procurement case at any stage. The issuance of this RFP does not imply that NHPC is bound to shortlist a Bidder for the Project. NHPC also reserves the right to disqualify any Bidder should it be so necessary at any stage on grounds of National Security.

Requisite details in this regard are attached herewith as under for proposal:

- (i) Detail of Site Location.
- (ii) Technical Specifications & Scope of work.
- (iii) Drawings.
- (iv) Tentative Special Conditions.
- (v) Technical & Commercial Offer.

(i) DETAIL OF SITE LOCATION:

NHPC Ltd (A Govt. of India Navratna Enterprise), Teesta-V PS desires to do Repairing/Rectification of a 70 MVA, 13.8 kV / $(400/\sqrt{3})$ kV Single-Phase Generator Transformer of Areva Make.

Teesta-V PS (510MW) is located in Gangtok District of Sikkim. The project envisages harnessing of Teesta water, between Dikchu and



Sirwani. The site location (proposed prefab KV school) is in Left Bank side, Balutar. Proper approach road is available with adequate of space available for unloading of materials for the structure.

Nearest Railway Station: - Siliguri, approximately 110 Kms from Teesta-V PS, Balutar.

Nearest Airport: - Bagdogra, approximately 110 Kms from Teesta-V PS, Balutar.

Nearest Bus Stop: - Singtam, approximately 06 Kms from Teesta-V PS, Balutar.

(ii) TECHNICAL SPECIFICATIONS & SCOPE OF WORK:

Name of Work: Repairing/Rectification of a 70 MVA, 13.8 kV / (400/v3) kV Single-Phase Generator Transformer of Areva Make.

TECHNICAL SPECIFICATIONS:

Transformer Specification

Type of Cooling	OFWF		
Rated Power-	70MVA		
Rated Voltage(kV)	HV	400/v3	
	LV	13.8	
Rated Line Current(A)	HV	303.1	
	LV	5072.5	
No of Phases		1	
Maximum Temperature	TOP OIL(K)	55	
Rise Over Water Inlet Temp of 25 °C	AVG.WDG(K)	60	
Impedance Voltage at 70MVA Base(%)	HV-LV	TAP1-13.59	
		TAP3-13.24	
		TAP5-14.89	
Туре		DOUBLE WOUND	
Vector Group For 3 Phase Bank		YNd11	
Frequency		50 Hz	
Insulation Level(Kv)	HV	LI 1425 AC 630	
	HVN	LI- AC 38	
	LV	LI 110 AC 38	
Core and Coil Mass(Kg)		57000	
Tank and Fitting Mass(Kg)		18000	



Mass of Oil(Kg)	34000
Total Mass	109000
Transport Mass(Gas Filled)	69000
Volume of Oil	38000
Year of Manufacturing	2004

Off Circuit Tap Changer

Tap Position	Lead Joined	HV	HV Current(A)	LV Voltage(KV)	LV Current
		Voltage(kV)			
1(MAX)	2-7	420/√3	288.7	13.8	5072.5
2	2-6	410/√3	295.7		
3(NOR)	2-5	400/√3	303.1		
4	2-4	390/√3	310.9		
5(MIN)	2-3	380/√3	319.1		

SCOPE OF WORK

Scope of Work for Repair/Rectification of 70MVA,13.8 / 400 kV, Single phase Generator Transformer of Areva Make.

Areva make 70 MVA 13.8 / 400 kV, Single phase Generator Transformer, is kept at Power House of Teesta V Power Station. This Transformer was removed from operation due to presence of high concentration of Ethylene and other dissolved Hydrocarbon gas in the transformer oil. To investigate the reason for generation of gases and further rectification/ repair, the transformer Core laminations has to be removed.

All the activity mentioned shall be performed on site at Teesta V Power Station, Balutar, Singtam, Sikkim.

As per previous inspection, it is recommended to remove the core of transformer and check the damage of insulation on lamination. But Contractor shall thoroughly check and investigate the reason of generation of ethylene and other gases in the transformer and do the repairing work as required.

The dismantling and reassembling of the 13.8/400 kV Generating Transformer is a critical task that requires precision, technical expertise, and strict adherence to safety protocols. The scope of work includes the following activities:

1. Pre-Dismantling Activities:

i. Site Preparation as per Standard Safety Measures:



- Arrangement of safety barricading and obtain necessary permits (NHPC Scope)
- Deploy required lifting tools, tackles, jacks, and specialized equipment.
- Ensure an oil handling system (filtration unit, storage tanks) is ready (NHPC Scope).
- ii. Inspection & Documentation:
- Conduct pre-dismantling inspection and record baseline parameters.
- Photograph and document the transformer's condition, connections, and components.
- Preparation of sequence plan for dismantling and reassembly.

2. Core Dismantling Process:

1. Oil Draining & Filtration:

- Drain transformer oil in a controlled manner into oil storage tanks provided by NHPC.
- Filtration of the oil for reuse if required or arrange for fresh oil procurement (Oil shall be provided by NHPC if required.

2. External Component Removal:

- Disconnection and removal of bushings (HV, LV, neutral).
- Removal of conservator tanks, water-oil coolers, RTD, DTT, PRV, Buchholz Relay, associated piping and other thing whichever is necessary.
- Disconnect tap changers, neutral grounding, and protection devices.

3. Core & Coil Dismantling:

- Open transformer tank cover and remove all internal bracings.
- Carefully lift the active part (core and windings) using a crane. Crane to be provided by NHPC
- Check insulations layer by layer to find any damage.
- Inspection of core laminations and inter-laminar insulation for damages if any.
- Re-insulation of the inter-laminar insulation if required.
- Replacement of core-laminations if any lamination is damaged beyond reinsulation

3. Core Reassembly Process:

1. Reassembly of Core & Windings:

- Clean and reassemble the core laminations in original alignment.
- Reinstall windings with proper insulation.
- Ensure correct tightening of core bolts and press boards.



- Apply vacuum drying or heating process to remove moisture.
- 2. Re-installation of External Components:
- Reinstall tap changers, bushings and conservator tanks.
- Ensure proper connections of Water Oil cooler, pipes, and protection relays.
- 3. Refilling of Transformer Oil & Testing:
- Refill oil with precaution to prevent moisture contamination.
- Conduct oil filtration and dielectric strength testing.
- Perform pressure testing and ensure no leaks in the system.

4. Post-Reassembly Activities & Testing:

- 1. Electrical Testing:
- Insulation resistance (IR) testing.
- Transformer turns ratio (TTR) testing.
- Magnetizing Current Testing.
- HV and LV winding Resistance Test.
- SFRA (Sweep Frequency Response Analysis) for core integrity check.
- Power factor / Dissipation factor testing.
- Functional checks of tap changer and protection relays.
- 2. Commissioning & Final Checks:
- Conduct no-load and full-load testing if possible.
- Verify transformer cooling system operation if possible
- Monitor temperature rise and operational stability if possible.
- Conduct final inspection and hand over for regular operation.

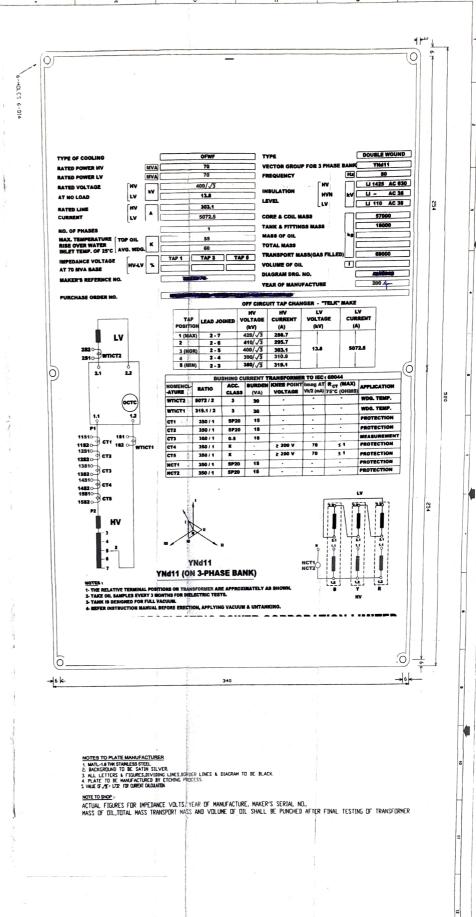
Safety & Compliance:

- Work to be performed as per IS/IEC standards and OEM guidelines.
- Proper grounding and isolation to be ensured before work.
- Use of PPE (Personal Protective Equipment) for all workforce.
- Adherence to environmental and fire safety norms during oil handling.
- **5. Chockfast** used for providing proper alignment of Core with the tank shall also be in scope of contractor.

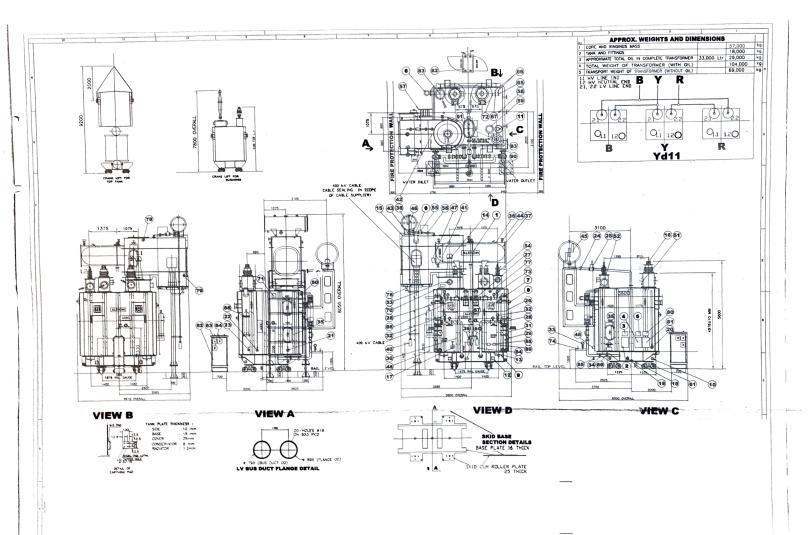


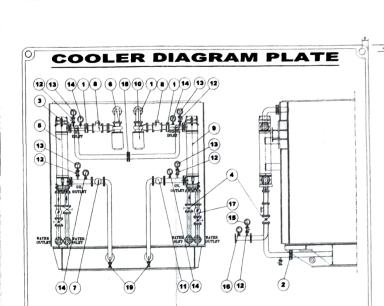
6. This is general overview of the activity to be performed. If any other activity is required for proper function and repair/rectification of high content of ethylene and other hydrocarbon cases shall also be done by the contractor.

(iii)Drawings:



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IT.NO.	DESCRIPTION	en en
•	ISOLATING VALVE ON TOP TANK & FOR PUMP (100 BORE)	4
	IBOLATING VALVE ON SOTTOM TANK (100 BORE)	2
•	HEAT EXCHANGER ISOLATING VALVE OIL CIRCUIT (100 BORE)	4
4	HEAT EXCHANGE WATER CIRCUIT ISOLATING VALVE (80 BORE) GLOSE.	4
•	HEAT EXCHANGER LEFT BANK	1
•	CENTRIFUGAL PUMP LEFT BANK	1
7	OIL FLOW INDICATOR LEFT TO RIGHT	1
•	NOM RETURN VALVE	2
•	HEAT EXCHANGER RIGHT BANK	1
10	CENTRIFUGAL PUMP RIGHT BANK	
11	OIL FLOW INDICATOR RIGHT TO LEFT	'
12	ISOLATING VALVE FOR PRESSURE GAUGE	•
13	PRESSURE GAUGE FOR OIL CIRCUIT	- 1
14	THERMOMETER FOR OIL CIRCUIT	•
15	PRESSURE GAUGE FOR WATER CIRCUIT	•
16	THERMOMETER FOR WATER CIRCUIT	•
17	WATER FLOW INDICATOR TOP TO BOTTOM	
10	IBOLATING VALVE FOR INTERCONNECTION PIPE	•
19	DRAIM VALVE FOR COOLER PIPES (15 BORE)	

TECHNICAL DATA 275 kW OIL T	OIL.	WATER
FLOW (LPM) PRESSURE DROP (kg/sqcm)		500 0.17
MAX: WATER INLET PRESSURE 2 NUMBER OF COOLER/PUMP IN	BERVICE	m2, 20°C ONE

NOTE:- INTERCONNECTION PIPE ARRANGEMENT IS SHOWN DOWNWARDS FOR CLARITY

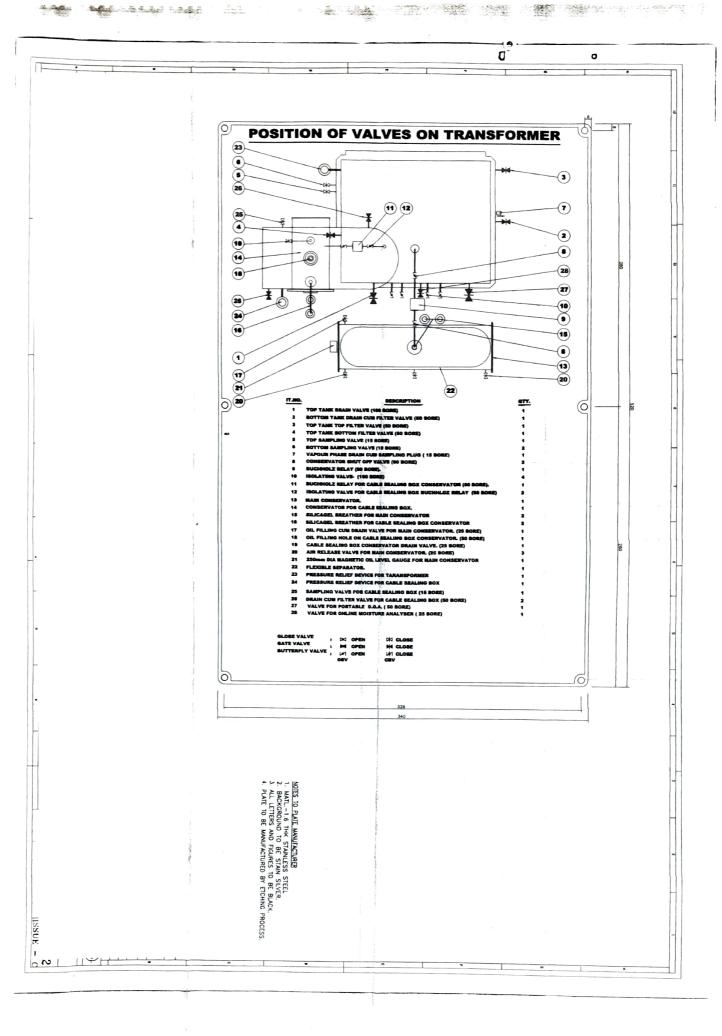
NOTES TO PLATE MANUFACTURES

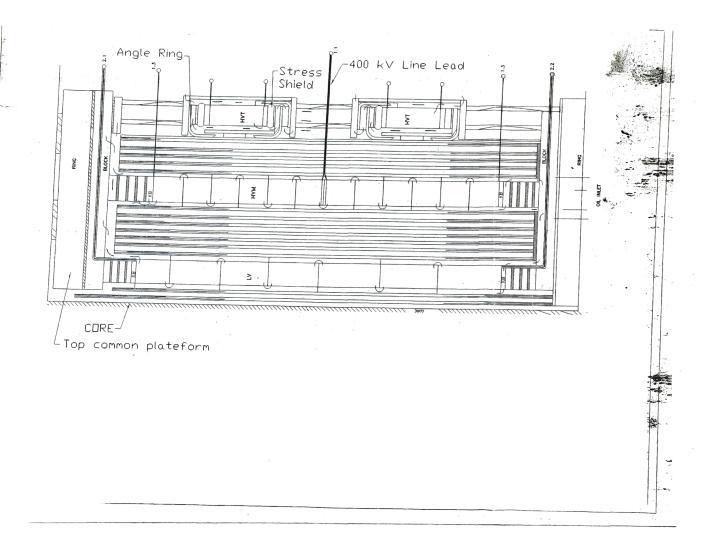
1. MATU-1.6 THK STANLESS STEEL.

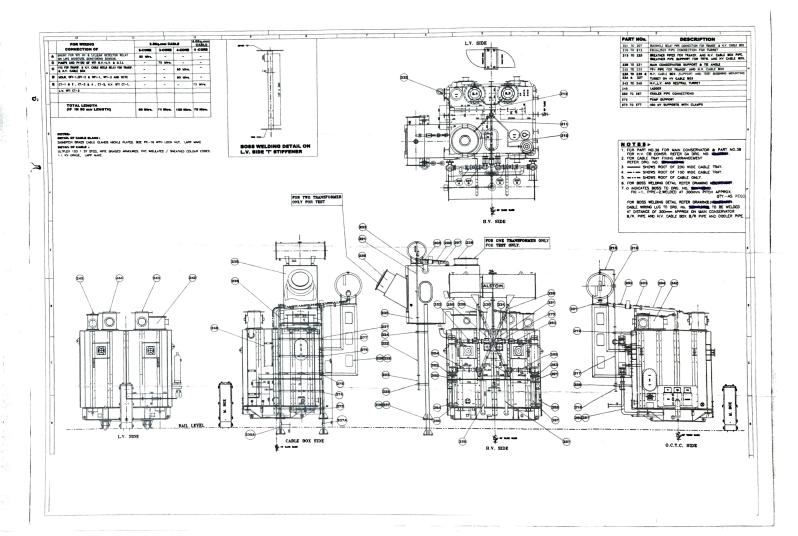
2. BACKROUND TO BE STAIN SLIVER.

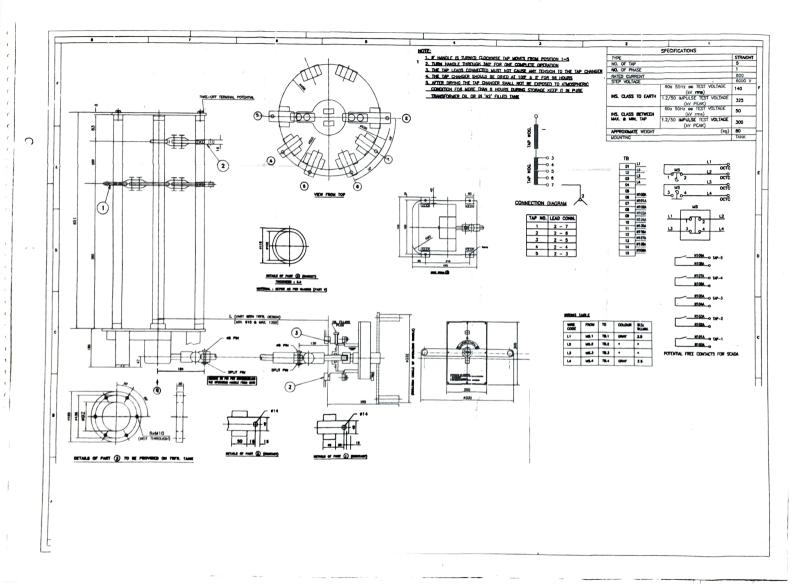
3. ALL LETTERS AND FIGURES TO BE BLACK.

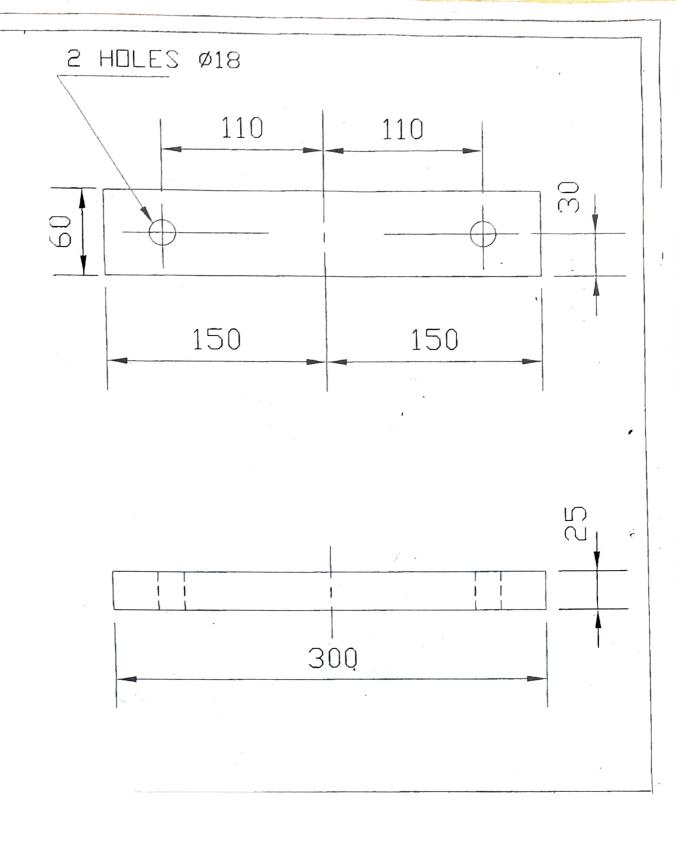
4. PLATE TO BE MANUFACTURED BY ETCHING PROCESS.













(iv)Tentative Special Conditions

1. Eligibility Criteria

- a) Bidder should have experience of rectification/repairing of 400KV voltage level & 35 MVA capacity or above rating transformer preferably Generator Transformer in last 7 years from the date of publish of bid. He shall submit documentary proof of at least two works done of such type.
 - Work shall be in nature of core removal, re-lamination of core, reinsulation of lamination of core etc.
- b) Bidder shall submit performance certificate of at least one year from date of commissioning of transformer after repairing/rectification.

Document for the above criteria is not required during time of submission of budgetary offer. But bidder has to fulfill above criteria at time of tendering of work.

- 2. Spares required for the work shall be provided by NHPC if available. If it is not available with NHPC, Contractor should be in a position to provide the spares in a short notice. Payment for the same shall be made separately on mutually agreed rate, terms and conditions.
- **3.** Rate of this repairing work shall be firm and inclusive of all taxes and duties.
- **4.** No extra payment shall be made for transportation charges of equipments or manpower. Accommodation and fooding shall be on chargeable basis subject to availability of rooms in guest house.
- 5. **Completion Time**-Work should be completed within 60 days from date of issue of Letter of Award (LOA).



(v) Technical & Commercial Offer:

SI. No.	Description	Unit	Qty.	Rate (₹)	GST @ %	Rate (₹) with % GST	Final Rate (₹)	Amount (₹)
1	Repairing/Rectification of a 70 MVA, 13.8 kV / (400/√3) kV Single-Phase Generator Transformer of Areva Make of Teesta V Power Station	Lot	1					
						Gr	and Total (Rs.)	

In	w	٥r	d	9
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Notes:- 1) SAC Code of BOQ Items of Contract:

- 2) Offered Rates (on RFP) should be inclusive of all taxes including applicable GST, transportation charge, local octroi & all other charges and should be quoted in manually on the above table.
- (ii) Prospective bidder shall submit Company Prolife/credentials along their offer in support of their capability of offering quotation for this work.

(For & on behalf of NHPC Ltd.)

Dy. General Manager (Elect.)

Contract Division

Teesta-V Power Station

Email: teestav-contract@nhpc.nic.in

(Seal & Signature of Participated Firm)



BRIEF DESCRIPTION OF THE PROJECT

1. 1.1 ABOUT SIKKIM AND TEESTA RIVER.

Sikkim is a small and beautiful state located in the northeast Himalayas. It is one the youngest state of Indian union. It is surrounded by vast stretches of Tibetan plateau in the north, Chubi valley of Tibet and Kingdom of Bhutan in the east, Darjeeling Gorkha Hill council in the south and kingdom of Nepal in the west.

Due to prevalent cold and moderate climatic conditions with very low ambient dual level, the state presents ideal opportunity for development of high-tech industries like microelectronics and ancillary products which impose less burden on transportation facilities and earn rich dividends. However, for such developmental efforts, abundance of cheap and clean power is vital.

Sikkim is drained by a large number of perennial rivers, the prominent ones being Teesta and Ragit. The Teesta river originates from Zemu glacier and Rangit river from Talung glacier in west Sikkim which, after flowing for about 60kms, joins the Teesta river near the state border with West Bengal.

The elevation of Sikkim ranges from 300 m to 8583 m above mean sea level. It consists of lower, middle & higher hills.

1.2 LOCATION OF THE PROJECT

Nearest Railway Station :- Siliguri, approximately 110 Kms from Teesta-V PS, Balutar.

Nearest Airport:- Bagdogra, approximately 110 Kms from Teesta-V PS, Balutar.

Nearest Bus Stop :- Singtam, approximately 06 Kms from Teesta-V PS, Balutar.

1.3 BRIEF DESCRIPTION OF THE PROJECT

Teesta HE project, stage-V is located in South-East Sikkim. The project envisages harnessing of Teesta water, between Dikchu (27º 24' 00" E: 88º 31'30"N) and Sirwani (27º14'54"E: 88 29' 56"N). The scheme comprise; 95m high Concrete Gravity Dam (located 2 Kms downstream of its confluence with Dikchu nala) 17.106 Km long HRT housed on the left bank, a 95m high, 30m dia Surge Shaft and an underground power house near Sirwani, to generate 510MW of Power, utilizing a gross head of 200m.